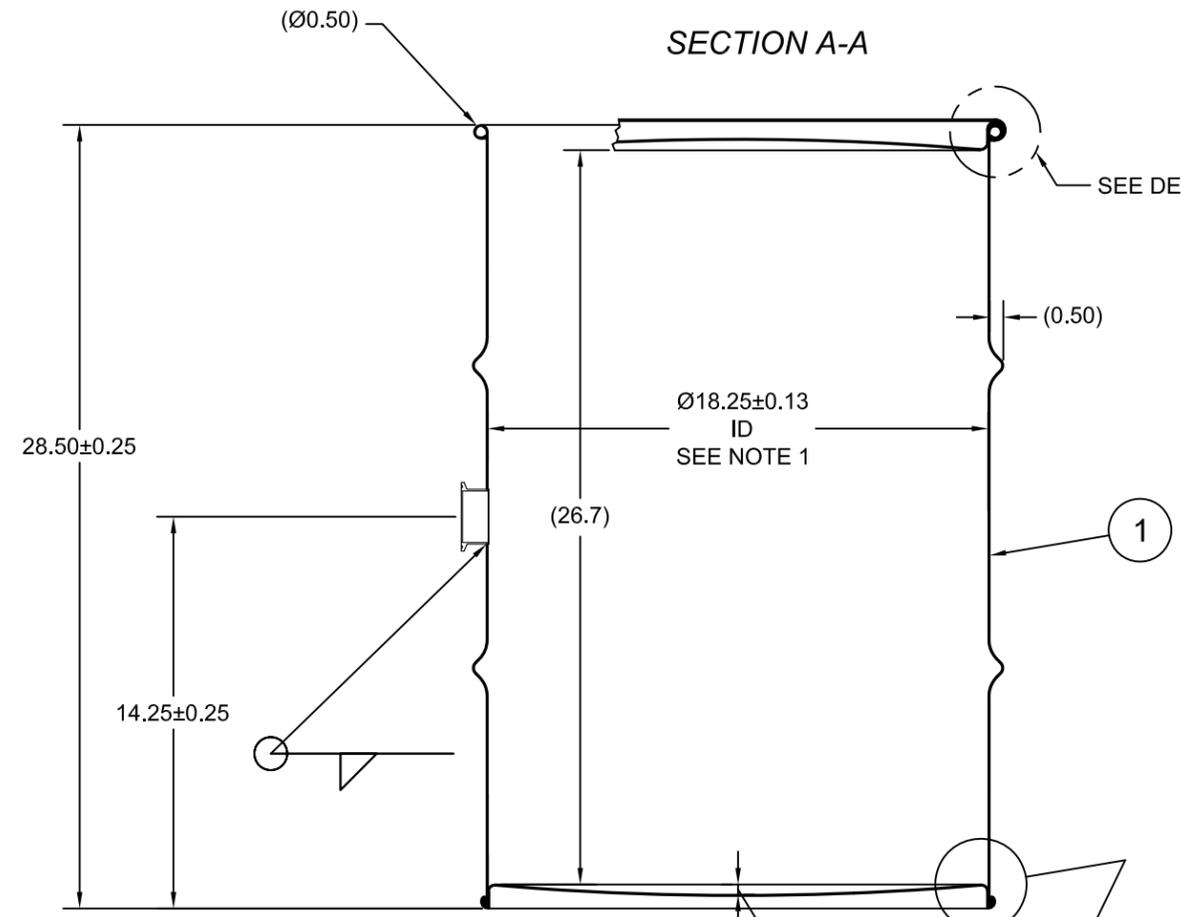
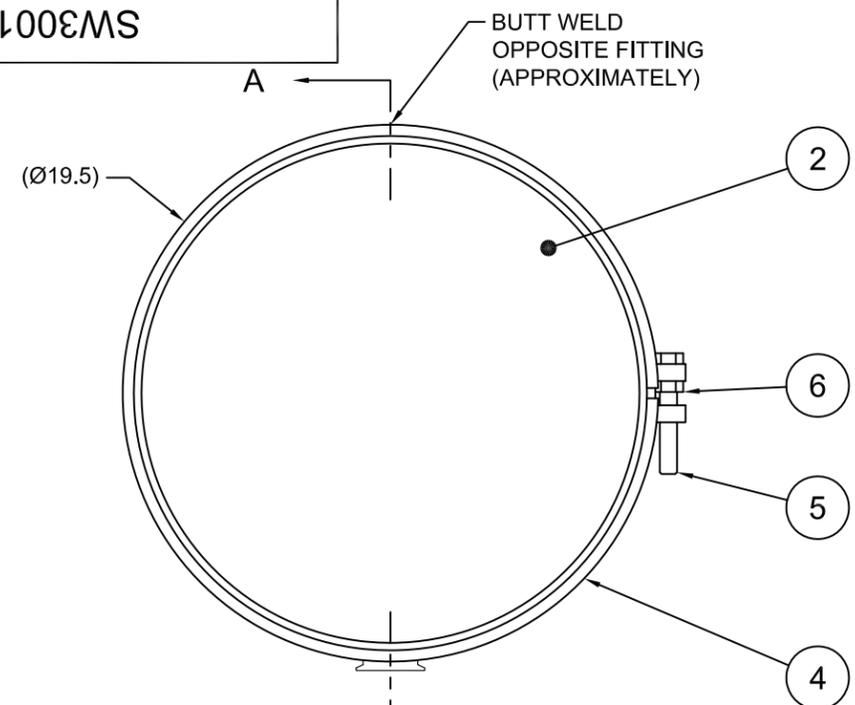


SW3001B

ECN # or INIT	REV	DESCRIPTION	DATE
OE-005	A1	REDRAWN TO AutoCAD	28-OCT-2014



NOTES:

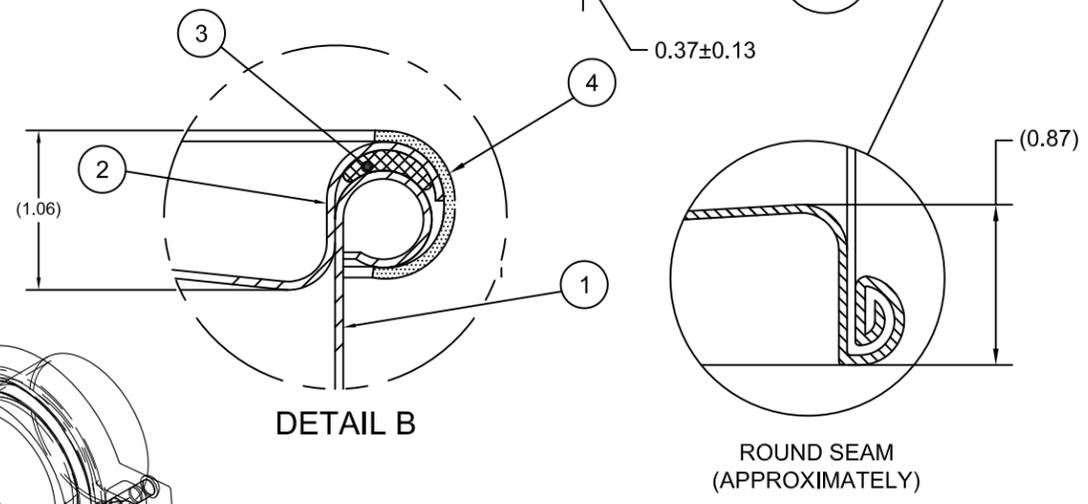
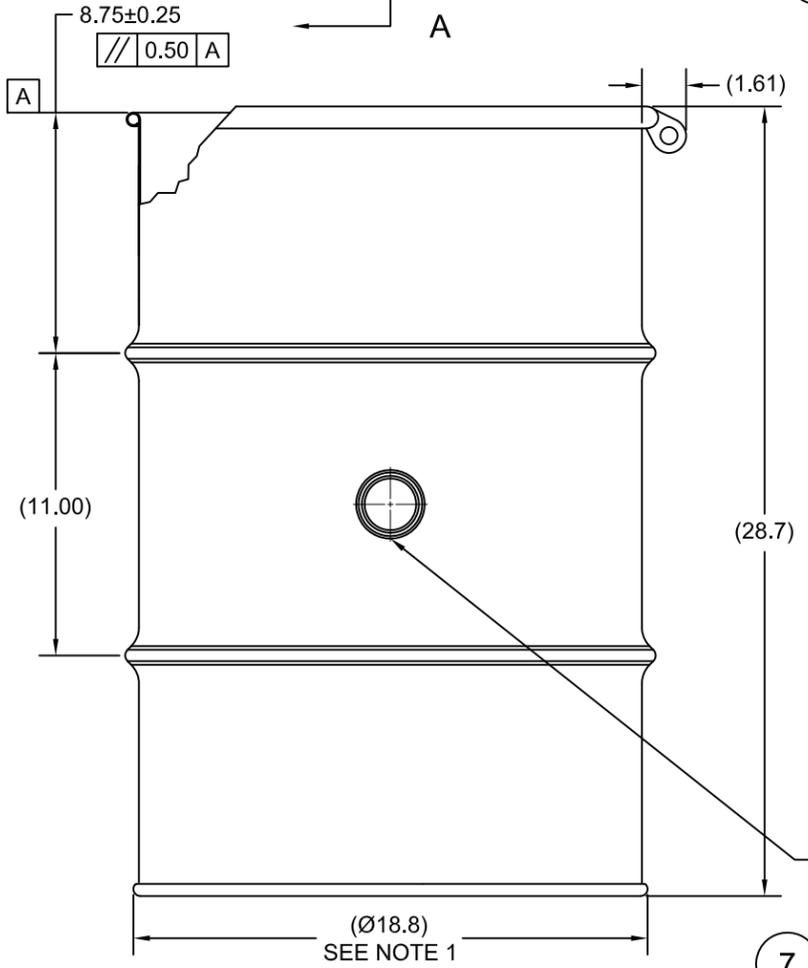
1. TO DETERMINE GREATER ACCURACY OF ANY DIAMETRIC DIMENSION, MEASURING OF CIRCUMFERENCE IS REQUIRED

MATERIAL:

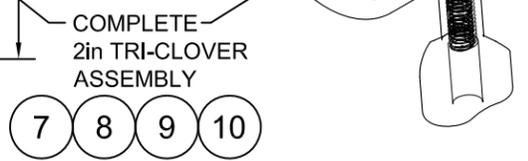
- 304SS PER ASTM A240 OR EQUIVALENT
- MATERIAL THICKNESS: 1.2mm (0.0433 - 0.0480; 18 GAUGE)
- GASKET MAT'L PER ASTM D1056
- CARBON STEEL BOLT RING

FINISH:

- PASSIVATED INNER AND OUTER SURFACE OF ALL WELDS
- FULL ALCOHOL RINSE PRIOR TO SEAMING



ITEM	P/N	DESCRIPTION	QTY
10	FT10037	2in TRI CLOVER BUNA GASKET	1
9	FT10036	2in SOLID END CAP 304SS	1
8	FT10034	2in TRI CLOVER HEAVY DUTY TRI-CLAMP 304SS	1
7	FT10033	2in TRI-CLOVER WELDING FERRULE 304SS	1
6	NT5800	5/8-11UNC HEX JAM NUT	1
5	BT5840	5/8-11UNC X 4in LONG HEX HEAD BOLT	1
4	RB2012	BOLT RING 20/30G 12GA 5/8 LUG	1
3	GE2002	GASKET Ø1/2 EPDM WHITE	1
2	P1812S	COVER Ø18.25 ID	1
1		BODY/BOTTOM 30 GALLON DRUM Ø18.25 ID	1



TARE WEIGHT:
33 lbs

THE USE OF INFORMATION CONTAINED HEREIN IS RESTRICTED FOR THE BENEFIT OF SKOLNIK INDUSTRIES ONLY. UNAUTHORIZED USE OR DISCLOSURE, COPYING OR OTHERWISE REPRODUCING (IN ANY MANNER) ANY PORTION OF THIS DRAWING WITHOUT PRIOR WRITTEN PERMISSION OF AN AUTHORIZED OFFICIAL OF SKOLNIK INDUSTRIES IS STRICTLY PROHIBITED.

MFG BR	DRW LJT	CHK JG	UNLESS STATED OTHERWISE (DIMENSIONS IN PARENTHESIS ARE FOR REFERENCE ONLY!!!) ALL DIMENSIONS ARE IN INCHES DO NOT SCALE DRAWING TOLERANCES: FRACTIONS ±1/4
SLS DR	QA SB	X° ± 3° X.X ± 0.2	
APR HZS / BH	FILE CREATED IN AutoCAD 2002	X.XX ± 0.10 X.XXX ± 0.030	

SKOLNIK INDUSTRIES, INC.
4900 SOUTH KILBOURN AVENUE, CHICAGO, IL 60632

DESCRIPTION
30 GALLON OPEN HEAD DRUM
1.2 - 1.2 - 1.2 304SS
NON UN

REL. DATE	PART NUM. / FILENAME	REV
-	SW3001B	A1