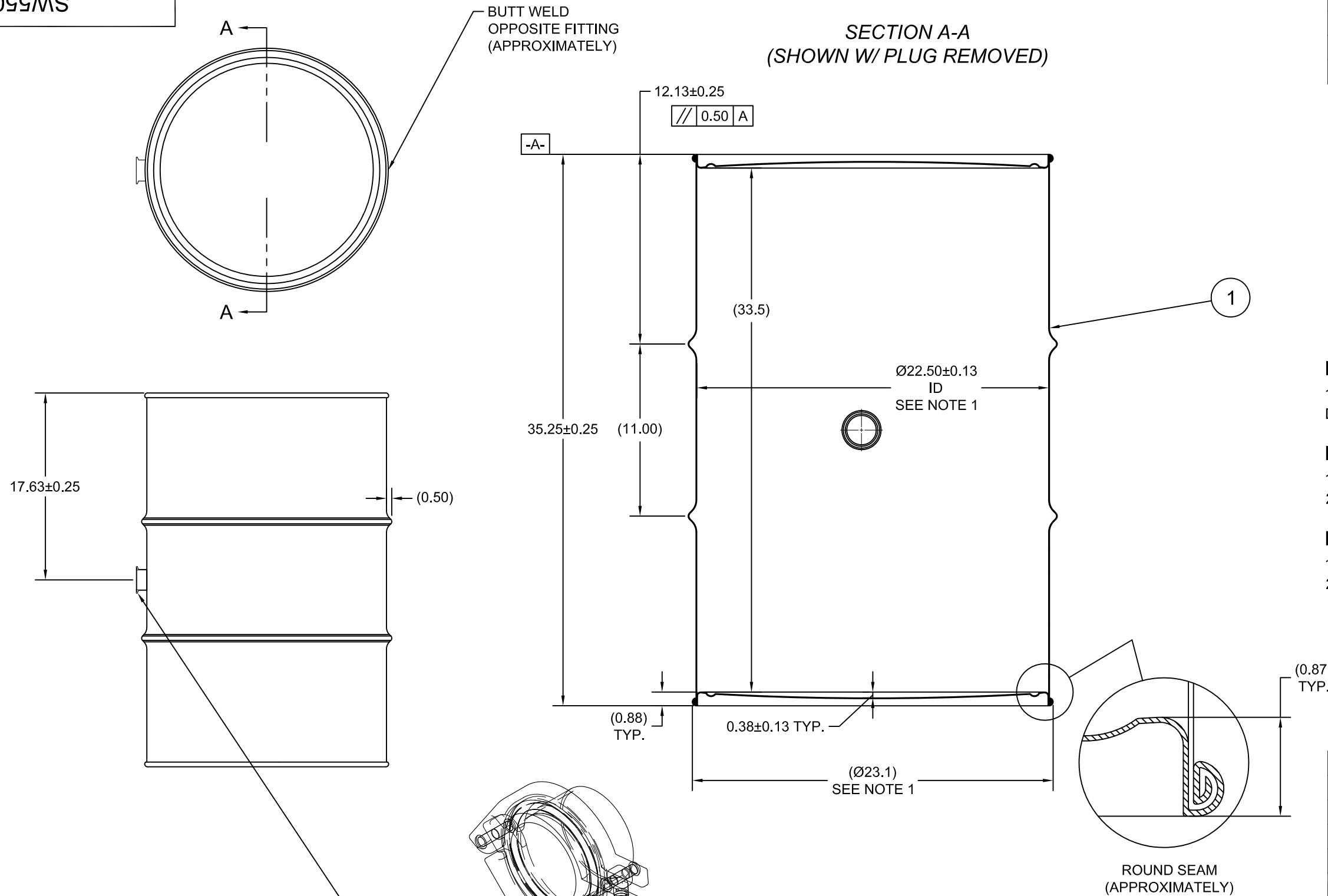


SW5503B

ECN # or INIT	REV	DESCRIPTION	DATE
	A	RELEASED	01-OCT-2010
OE-001	A1	CLERICAL ERROR	11-JAN-2011
OE-001	A2	ADDED CHIME VIEW	30-MAY-2013

SECTION A-A  
(SHOWN W/ PLUG REMOVED)



**NOTES:**

1. TO DETERMINE GREATER ACCURACY OF ANY DIAMETRIC DIMENSION, MEASURING OF CIRCUMFERENCE IS REQUIRED

**MATERIAL:**

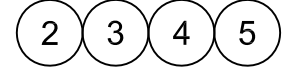
- 1. 304SS PER ASTM A240 OR EQUIVALENT
- 2. MATERIAL THICKNESS: 1.2mm (0.0433 - 0.0480; 18 GAUGE)

**FINISH:**

- 1. PASSIVATED INNER AND OUTER SURFACE OF BODY WELD SEAM
- 2. FULL ALCOHOL RINSE PRIOR TO SEAMING

5	FT10037	2in TRI CLOVER BUNA GASKET	1
4	FT10036	2in SOLID END CAP 304SS	1
3	FT10034	2in TRI CLOVER HEAVY DUTY TRI-CLAMP 304SS	1
2	FT10033	2in TRI-CLOVER WELDING FERRULE 304SS	1
1		55 GALLON TIGHT HEAD DRUM	1
ITEM	P/N	DESCRIPTION	QTY

COMPLETE  
2in TRI-CLOVER  
ASSEMBLY



TARE WEIGHT:  
48 lbs

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MFG	DRW	CHK	UNLESS STATED OTHERWISE	
BR	LJT	BL	(DIMENSIONS IN PARENTHESIS ARE FOR REFERENCE ONLY!!!)	
	SLS	QA	ALL DIMENSIONS ARE IN INCHES	
	DR	MD	DO NOT SCALE DRAWING	
	APR		TOLERANCES:	
	G. Petersen		FRACTIONS ±1/4	
	FILE CREATED IN		X° ± 3°	
	AutoCAD 2002		X.X ± 0.2	
			X.XX ± 0.10	
			X.XXX ± 0.030	

SKOLNIK INDUSTRIES, INC.		
4900 SOUTH KILBOURN AVENUE, CHICAGO, IL 60632		
DESCRIPTION		
55 GALLON TIGHT HEAD WINE DRUM		
1.2 - 1.2 - 1.2 304SS STEEL		
NON UN		
REL. DATE	PART NUM. / FILENAME	REV
01-OCT-2010	SW5503B	A2